



# Screen-Printable Adhesive

## SP-6010

Technical Data

July - 2002

**Product Description** SP-6010 Screen-Printable Adhesive is a water-dispersed, pressure sensitive adhesive which has been formulated to be screen printable. This product exhibits a good combination of peel, shear and environmental aging properties.

**Features/ Advantages**

**Features**

**Advantages**

- |                                     |                                  |
|-------------------------------------|----------------------------------|
| * Screen printable                  | * Low waste                      |
| * High solids                       | * High coverage                  |
| * Print complicated patterns        | * More versatile product designs |
| * water-dispersed                   | * Non-flammable in the wet state |
| * High heat resistance              | * High product quality           |
| * Compatible with metal and plastic | * Broad range of applications    |

**Application Ideas**

- |                           |                        |                   |
|---------------------------|------------------------|-------------------|
| * Membrane Switch Keypads | * Graphics Application | * Touch Panels    |
| * Cell Phones             | * Pagers               | * Audio Equipment |
| * Car Interior Trim       | * Home Appliances      | * Foam Padding    |

**Typical Physical Properties**

Note: The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Solids:	64%
Color:	Milky White
Carrier:	Water
Specific Gravity:	1.04
Viscosity:	30,000 - 35,000 CPS
Ph:	7.0

**Application Suggestions:** Use directly without dilution. Agitate well before using. Do not add additives such as defoamers. Keep container tightly capped during storage. Avoid returning used adhesive to container. Select screen mesh based on required adhesive coating thickness and printing precision. Stainless steel, polyester and nylon wire in the range of #100 to #150 can be used for screen mesh materials. Water resistant materials such as acrylics or diazos should be used for mesh masking materials.

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### Typical Performance Characteristics

**Note: The following technical information and data should be considered representative or typical only and should not be used for specification purposes.**

**Peel Force:** 180 degree peel test; 4 mil (100 micron), PET film; conditioned 120°F (50°C)/ 24 hrs; 1.0mil (25micron) adhesive thickness.

Substrate	lb/in	kgf/25 mm
Stainless Steel:	4.8	2.2
LDPE	2.9	1.3
HIPS	5.1	2.3
Polyvinyl Chloride	5.1	2.3

**Environmental Resistance:** 180 degree peel test; PET 4 mil (100 microns) / ABS; 1.0 mil (25 micron) adhesive thickness.

Condition	lb/in	kgf/25 mm
Initial 75°F (25°C)	2.9	1.3
175° (80°C)/ 1000 hrs	5.5	2.5
140°F (60°C)/ 95% Rh./1000 hrs	3.3	1.5

**Heat Resistance:** PET 4 mil (100 micron)/ Stainless Steel; 1.6 mil (40 micron) adhesive thickness.

Temperature	lb/in	kgm/25 mm
176°F (80°C)	2.8	1.3

### Dead Load Test

Load	Temperature
2.2 lb (1 kgf)	170°F (77°C)
1.1 lb (0.5 kgf)	>266°F (130°C)

### Storage and Shelf Life

Store in original container. Temperature not to exceed 105°F (40°C). Keep from freezing. Once frozen, it will not be usable.

Shelf life is 12 months from date of shipment when stored in original container and temperature is kept between 40-95°F (5-35°C).

Some liquid separation from the adhesive during storage is normal. This liquid should be remixed into the adhesive by low-shear, mechanical agitation. Mixing by hand is adequate from small volumes of adhesives.

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